PrintaFix Basic

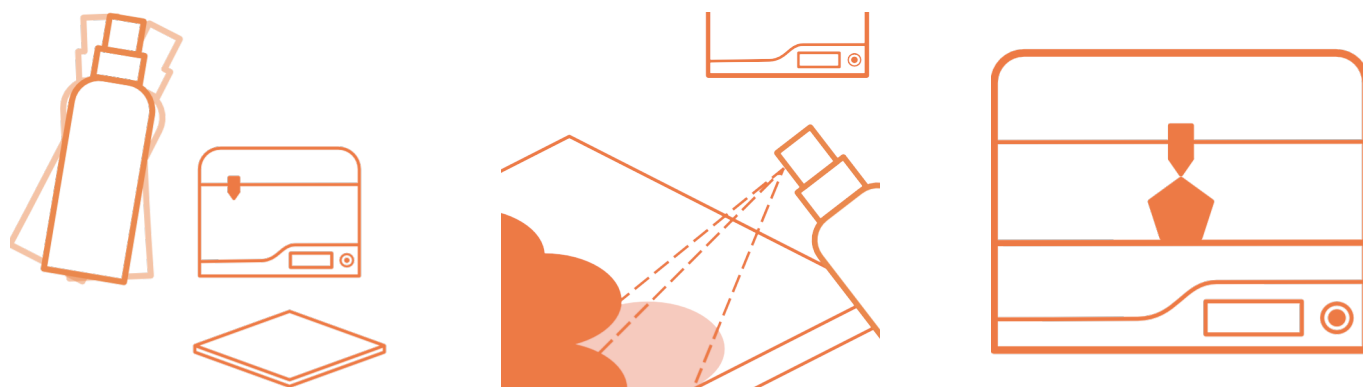## The best solution for 3D Printing

APRINTAPRO

Manual

PrintaFix Basic is easy to apply and to remove with just 3 easy steps your 3D Printer is ready for your imaginations and designs.

1 – Shake the bottle well for 5seconds and take the printbed out ot the 3D Printer. Remove any left residue from previous prints. Every component should be at room-temperature.

2 – From a distance of 10cm or 4″ apply PrintaFix Basic in overlapping circles on the printbed. Avoid uncovered areas that could effect the adhesion. Let it dry for 30sec.
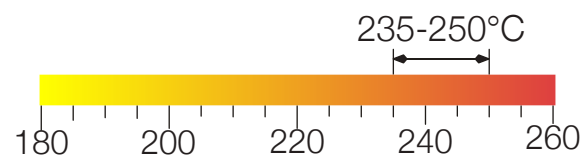
3 – Place the printbed back into the 3D printer and level the printbed as usual. Start the printingprocess with our recommended settings to achive the best results.
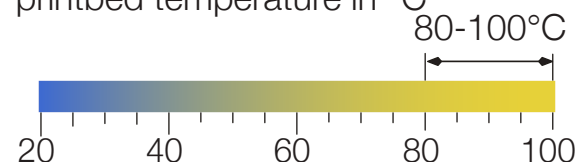
Recommended settings

PrintaFix Basic works with the most common filaments, 3D printers and printbeds. For optimal adhesion we have made hundreds of testprints to develop the best settings for a perfect result.

ABS 3mm brim for best adhesion

printing temperature in °C

235-250°C

180   200   220   240   260

printbed temperature in °C

80-100°C

20   40   60   80   100

PLA

printing temperature in °C

200-215°C

180   200   220   240   260